

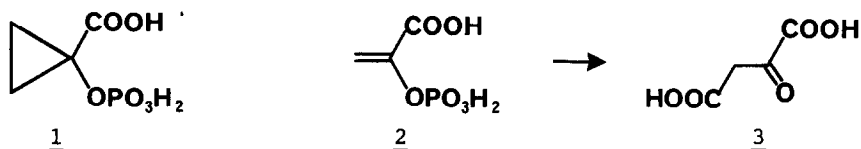
USE OF A β -TRIMETHYLSILYLETHOXYMETHYL ESTER AS
A PROTECTING GROUP. A FACILE PREPARATION
OF 1-HYDROXYCYCLOPROPANECARBOXYLIC ACID PHOSPHATE

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Summary: The potential use of β -trimethylsilylethoxymethyl (SEM) ester for temporary carboxyl blocking is illustrated in a preparation of the title compound.

1-Hydroxycyclopropanecarboxylic acid phosphate, 1, is a potent reversible inhibitor¹ of enzymes utilizing phosphoenolpyruvate (PEP), such as phosphoenolpyruvate carboxylase (EC 4.1.1.31)², which catalyzes the carboxylation of PEP, 2, to give oxaloacetate, 3. We recently had need for an alternative to the previously published synthesis¹, which proceeds in low overall yield and requires the use of ion-exchange chromatography. We report herein a facile synthesis of 1 which utilizes a β -trimethylsilylethoxymethyl (SEM) ester as a temporary, easily removable carboxyl protecting group.

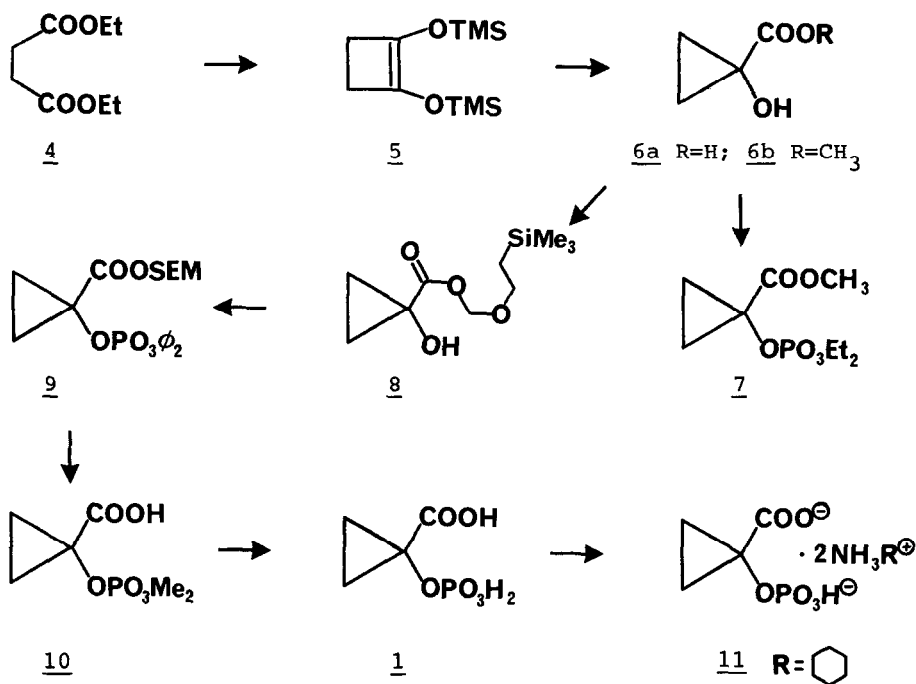


Synthesis of 1 commences with the known 1-hydroxycyclopropanecarboxylic acid (6a, Scheme 1). The latter is prepared by bromination of 1,2-bis(trimethylsilyloxy)cyclobutene 5³, followed by workup with aqueous sodium hydroxide.⁴ Attempts to phosphorylate 6a directly failed to yield a clean product, and while ester 6b (diazomethane; bp 105-108°, 20 mm Hg) could be phosphorylated (NaH, THF, diethyl chlorophosphate), only the phosphate group of 7 could be de-esterified in good yield (TMS iodide). It occurred to us that a reasonable alternative approach would be to free the carboxyl group first (Scheme 2), since the phosphate group could then

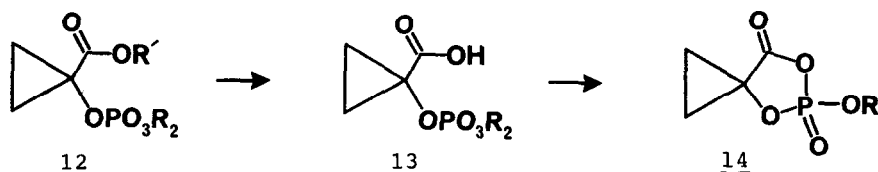
be expected to undergo facile solvolysis via the intermediacy of a cyclic anhydride (12→13→14).⁵ Similar accelerated solvolyses occur in the case of phosphoenolpyruvate⁶ and analogs.⁷

The choice of esters suitable for a compound of type 12 was restricted somewhat by the destruction undergone by 6a under DCC-mediated esterification conditions, which suggested the use of an alkoxymethyl ester.⁸ While most are accessible through mild alkylations, considerations of stability or deprotection influenced us to apply the β -trimethylsilyl-ethoxymethyl (SEM) group⁹ to our purposes.

SCHEME 1



SCHEME 2



Thus 8 (Scheme 1) was readily obtained by treatment of 6a with triethylamine (1.15 eq) and SEM chloride (1.05 eq) in dry THF at 0°. Ester 8 could be isolated in 80% yield by MPLC on silica gel¹⁰, but further reaction with additional triethylamine (1.15 eq), diphenyl chlorophosphate (1.1 eq) and *N,N*-dimethylaminopyridine (0.05 eq) afforded, after aqueous workup, the phosphate 9. The latter could be isolated in 70% yield by MPLC on silica gel¹⁰, but the crude product was sufficiently pure for use in the next step. Thus exposure of 9 to methanol-D₄ at ambient temperature effected solvolysis at the acetal carbon of the SEM group of 9, with a t_{1/2} of about 12 hr [¹H NMR shift of acetal singlet from 5.2 ppm to 4.5 ppm (downfield) relative to the SEM trimethylsilyl group]. Only a slight loss (10%) of one phenol from 9 was observed in 12 hr [³¹P NMR shift from -13.4 ppm to -6.8 ppm (upfield) relative to 85% H₃PO₃]. Complete displacement of the SEM group occurred between 2 hr and 5 hr at reflux¹¹, accompanied by 60% consumption of the diphenyl phosphate group [³¹P NMR relative intensities of peaks at -13.4, -6.8 and 0.6 ppm: 37%, 56%, 7%]. Complete conversion to 10 [0.6 ppm] required about 48 hr of reflux. Acid-base extraction with ether (cold dilute NaHCO₃, HCl) and trituration of the solid crude product with cold ether afforded pure 10 as a hygroscopic white solid, mp 71-73°. ^{10,12} The overall yield of 10 from 6a, without purification of intermediates, was 60%.

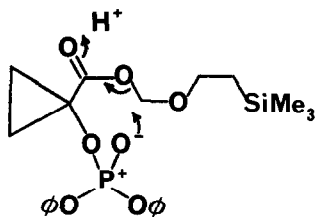
The free acid 10 was dissolved in water and was allowed to stand for several days, or was heated at 40° for a shorter period, until ³¹P NMR indicated complete hydrolysis of 10. Removal of water on the rotary evaporator and drying *in vacuo* over magnesium perchlorate furnished 1 as a colorless foam. Treatment of 1 in cold acetone with cyclohexylamine (3 eq) and recrystallization of the resulting solid from methanol-acetone afforded the bis-cyclohexylamine salt 11, mp 173-175°, in 65% yield from 10.^{10,13}

In conclusion, it should be noted that the use of β-trimethylsilyl-ethoxymethyl (SEM) esters to mask carboxyl groups affords compounds sufficiently stable for chromatography and routine manipulation, but which may be readily deprotected without affecting either acid or base-sensitive functionalities.

References and Notes

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2. M. H. O'Leary, *Ann. Rev. Plant. Physiol.*, **1982**, 33, 297.
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4. Bayer AG, U.S. Pat. 3,813,432, and reference 1 above. Crude **6a** is best obtained by continuous extraction, and purified by sublimation (80-90°, 0.1 mm Hg).
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10. Spectral data: ^1H NMR spectra (60 MHz) were recorded on a Varian EM 360 spectrometer. Shifts reported as ppm downfield from tetramethylsilane. ^{31}P NMR spectra (40 MHz) were recorded on JEOL FX-100 fourier transform spectrometer using proton irradiation and external deuterium lock. Shifts reported as ppm downfield (positive) and upfield (negative) from 85% H_3PO_4 . **8** ^1H (CDCl_3): 0.05 (9H, s), 0.7-1.5 (6H, m), 3.65 (2H, t, $J = 4$), 5.30 (2H, s). **9** ^1H (CDCl_3): 0.05 (9H, s), 0.90 (2H, t, $J = 4$), 1.5 (4H, m), 3.65 (2H, t, $J = 4$), 5.25 (2H, s), 7.30 (10H, s); ^{31}P (CDCl_3): -13.3. **10** ^1H (CDCl_3): 1.5 (4H, m), 3.85 (6H, d, $J = 5.5$); ^{31}P (CDCl_3): 0.03. **1** ^1H (CD_3OD): 1.4 (m); ^{31}P (CD_3OD): 1.67. **11** ^1H (CD_3OD): 1.2-2.3 (12H, m), 2.8-3.4 (14, m); ^{31}P (CD_3OD): 1.54.
11. No decomposition of the SEM group to yield ethylene was observed under these conditions. As pointed out by a referee, the remarkably accelerated solvolysis of the SEM group in the present instance may be due to anchimeric assistance by the neighboring phosphate group, as illustrated below:



12. Calculated for $\text{C}_6\text{H}_{11}\text{O}_6\text{P}_1$: C, 34.30; H, 5.28. Found: C, 34.46; H, 5.18.
13. Calculated for $\text{C}_{16}\text{H}_{33}\text{N}_2\text{O}_6\text{P}_1$: C, 50.52; H, 8.74; N, 7.36. Found: C, 49.92; H, 8.63; N, 6.99.

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